

AFR series

Overview



- Special design for continuous (S1) or cyclic (S5) duty operation
- Stainless steel housing, aluminum black anodized right angle housing and motor adapter flange
- Stainless steel output shaft with or without key
- Helical gear design
- Nominal torques:
 - T_{2N} : 9 Nm – 2000 Nm
- Ratios
 - 1-stage : 3 / 4 / 5 / 6 / 7 / 8 / 9 / 10 / 14 / 20
 - 2-stage : 15 / 20 / 25 / 30 / 35 / 40 / 45 / 50 / 60 / 70 / 80 / 90 / 100 / 120 / 140 / 160 / 180 / 200
 - * Only the AFR042, 2-stage offers 15 and 20 optie.
- Low backlash
 - 1-stage : ≤ 2 arcmin / ≤ 4 arcmin / ≤ 6 arcmin
 - 2-stage : ≤ 4 arcmin / ≤ 7 arcmin / ≤ 9 arcmin
- High efficiency
 - 1-stage : $\geq 97\%$
 - 2-stage : $\geq 94\%$
- Easy mount
- Low noise
- Compact structure
- Sizes available: AFR042 / AFR060 / AFR075 / AFR100 / AFR140 / AFR180 / AFR220

Specifications

Model No.		Stage	Ratio ¹	AFR042	AFR060	AFR075	AFR100	AFR140	AFR180	AFR220
Nominal Output Torque T _{2N}		1	3	9	36	90	195	342	588	1,140
			4	12	48	120	260	520	1,040	1,680
			5	15	60	150	325	650	1,200	2,000
			6	20	55	150	310	600	1,100	1,900
			7	19	50	140	300	550	1,100	1,800
			8	17	45	120	260	500	1,000	1,600
			9	14	40	100	230	450	900	1,500
			10	14	40	100	230	450	900	1,500
			14	-	42	140	300	550	1,100	1,800
			20	-	40	100	230	450	900	1,500
	Nm	2	15	14	-	-	-	-	-	-
			20	14	-	-	-	-	-	-
			25	15	60	150	325	650	1,200	2,000
			30	20	55	150	310	600	1,100	1,900
			35	19	50	140	300	550	1,100	1,800
			40	17	45	120	260	500	1,000	1,600
			45	14	40	100	230	450	900	1,500
			50	14	60	100	230	650	1,200	2,000
			60	20	55	150	310	600	1,100	1,900
			70	19	50	140	300	550	1,100	1,800
			80	17	45	120	260	500	1,000	1,600
			90	14	40	100	230	450	900	1,500
			100	14	40	100	230	450	900	1,500
			120	-	-	150	310	600	1,100	1,900
			140	-	-	140	300	550	1,100	1,800
			160	-	-	120	260	550	1,000	1,600
			180	-	-	100	230	450	900	1,500
			200	-	-	100	230	450	900	1,500
Emergency Stop Torque T _{2NOT} 3	Nm	1,2	3~200	3 times of nominal output torque T _{2N}						
Nominal Input Speed N _{1N}	rpm	1,2	3~200	5,000	5,000	4,000	4,000	3,000	3,000	2,000
Max. Input Speed N _{1B}	rpm	1,2	3~200	10,000	10,000	8,000	8,000	6,000	6,000	4,000
Micro Backlash P0	arcmin	1	3~20	-	-	≤ 2	≤ 2	≤ 2	≤ 2	≤ 2
		2	25~200	-	-	≤ 4	≤ 4	≤ 4	≤ 4	≤ 4
Reduced Backlash P1	arcmin	1	3~20	≤ 4	≤ 4	≤ 4	≤ 4	≤ 4	≤ 4	≤ 4
		2	25~200	≤ 7	≤ 7	≤ 7	≤ 7	≤ 7	≤ 7	≤ 7
Standard Backlash P2	arcmin	1	3~20	≤ 6	≤ 6	≤ 6	≤ 6	≤ 6	≤ 6	≤ 6
		2	25~200	≤ 9	≤ 9	≤ 9	≤ 9	≤ 9	≤ 9	≤ 9
Torsional Rigidity	Nm/arcmin	1,2	3~200	3	7	14	25	50	145	225
Max. Radial Load F _{2rB} 2	N	1,2	3~200	610	1,400	4,100	9,200	14,000	18,000	33,000
Max. Axial Load	F _{2a1B} 2	N	1,2	3~200	302	1,000	3,300	5,220	10,800	13,000
	F _{2a2B} 2	N	1,2	3~200	320	1,100	3,700	5,800	11,400	19,500
Service Life	hr	1,2	3~200	30,000 *						
Efficiency	%	1	3~20	≥ 95 %						
		2	25~200	≥ 92 %						
Weight	kg	1	3~20	0.9	2.1	6.4	13.9	23.7	50	83
		2	25~200	1.2	1.5	7.8	15.1	26.7	54	95
Operating Temperature	°C	1,2	3~200	-10°C~+90°C						
Lubrication		1,2	3~200	synthetic gear grease (NYOGEL 792D)						
Degree of Gearbox Protection		1,2	3~200	IP65						
Mounting Position		1,2	3~200	All directions						
Noise Level (n ₁ =3000 rpm, No Load)	dB(A)	1,2	3~200	≤ 61	≤ 63	≤ 65	≤ 68	≤ 70	≤ 72	≤ 74

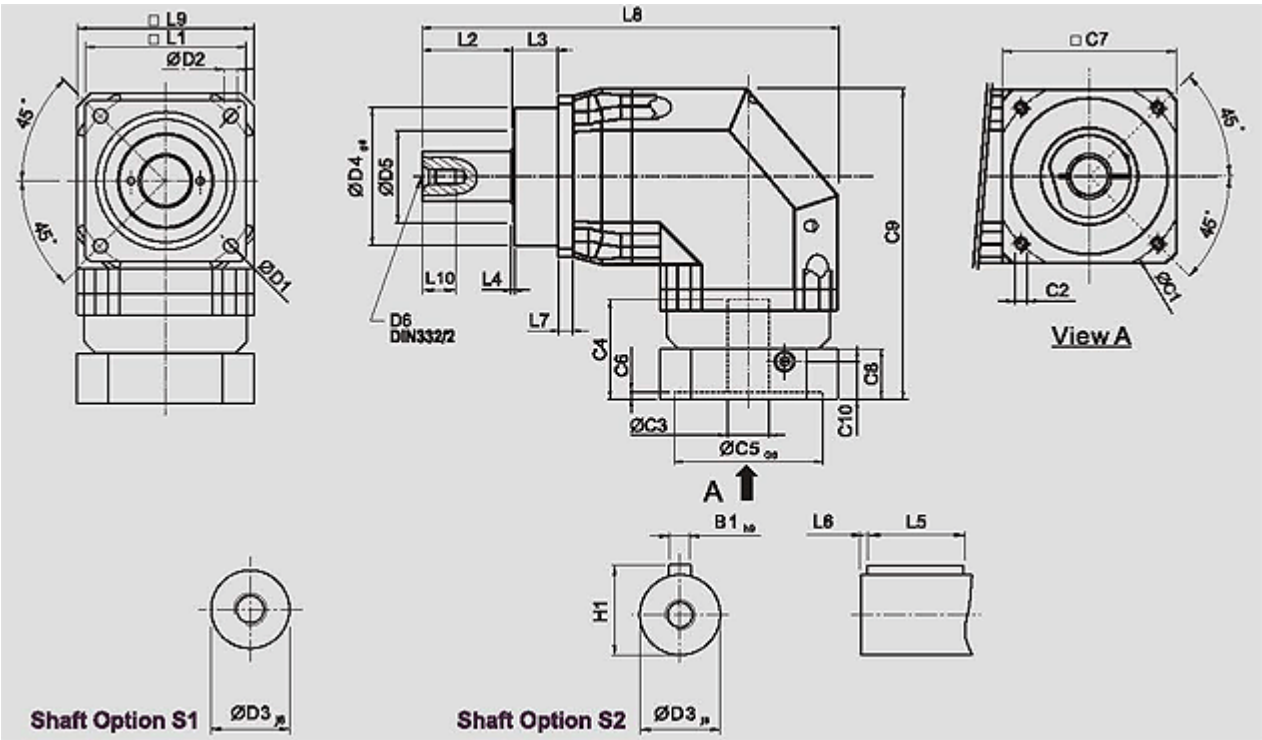
1. Ratio ($i = N_{in} / N_{out}$)
 2. Applied to the output shaft center @ 100 rpm
 3. Maximum acceleration torque $T_{2B} = 60\%$ van T_{2NOT}
- * S1 service life 15,000 hrs.

Inertia

Model No.	Stage	Ratio ¹	AFR042	AFR060	AFR075	AFR100	AFR140	AFR180	AFR220
Mass Moment of inertia J _i	1	3~10	0.09	0.35	2.25	6.84	23.4	68.9	135.4
		14	-	0.07	1.87	6.25	21.8	65.6	119.8
		20	-	0.07	1.87	6.25	21.8	65.6	119.8
	2	15	0.09	-	-	-	-	-	-
		20	0.09	-	-	-	-	-	-
		25~100	0.09	0.09	0.35	2.25	6.84	23.4	68.9
		120~200	-	-	0.31	1.87	6.25	21.8	65.6

Sizes

AFR series 1-stage, ratio i= 3 ~ 20



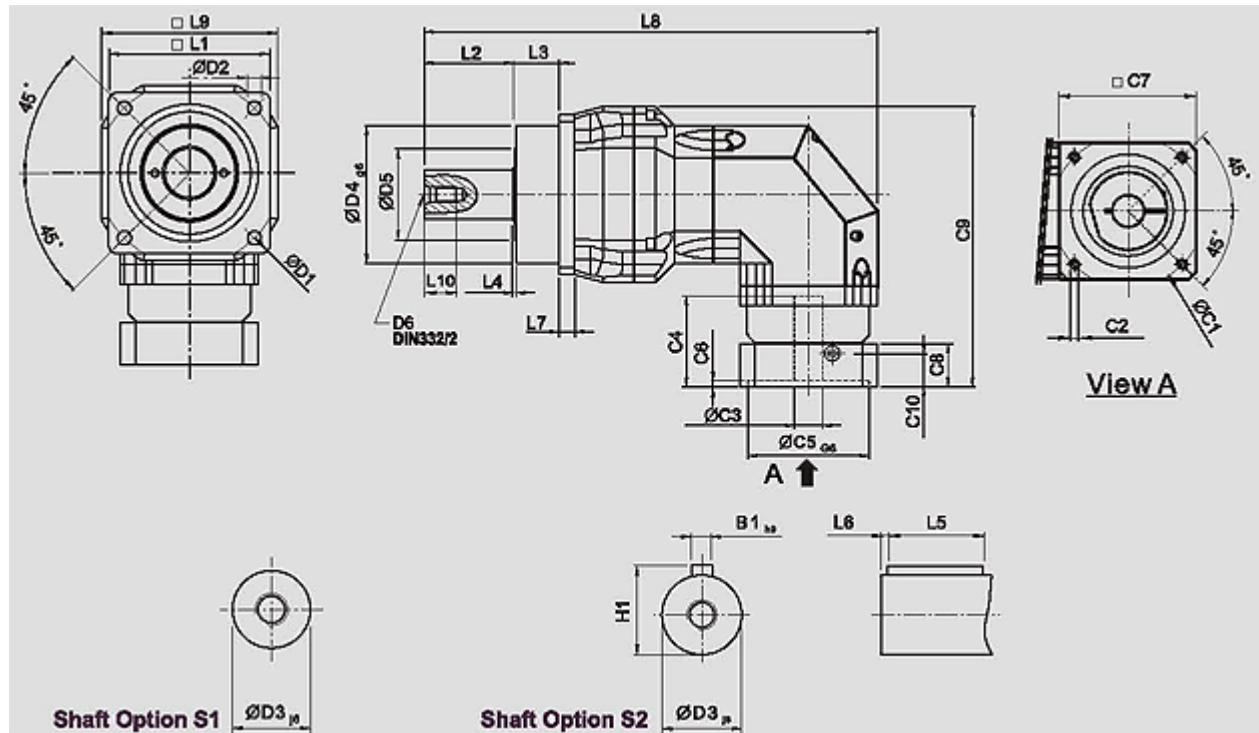
	AFR042	AFR060	AFR075	AFR100	AFR140	AFR180	AFR220
D1	50	68	85	120	165	215	250
D2	3.4	5.5	6.8	9	11	13	17
D3 _{j6}	13	16	22	32	40	55	75
D4 _{g6}	35	60	70	90	130	160	180
D5	22	45	60	80	75	95	115
D6	M4 X 0.7P	M5 X 0.8P	M8 X 1.25P	M12X1.75P	M16 X 2P	M20 X 2.5P	M20 X 2.5P
L1	42	62	76	105	142	180	220
L2	19.5	28.5	36	58	82	82	105
L3	6.5	20	20	30	30	30	33
L4	1	1.5	2	2	3	3	3
L5	16	25	32	40	63	70	90
L6	2	2	3	5	5	6	7
L7	4	6	7	10	12	15	20
L8	115.5	150	219	269.5	338.5	397	484
L9	42	60	90	115	142	180	220
L10	10	12.5	19	28	36	42	42
C1 ³	46	70	100	130	165	215	235
C2 ³	M4 X 0.7P	M5 X 0.8P	M6 X 1P	M8 X 1.25P	M10 X 1.5P	M12 X 1.75P	M12 X 1.75P
C3 ³	≤11	≤14 / ≤16	≤19 / ≤24	≤32	≤38	≤48	≤55
C4 ³	25	34	40	50	60	85	116
C5 ³ _{G6}	30	50	80	110	130	180	200
C6 ³	3.5	8	4	5	6	6	6
C7 ³	42	60	90	115	142	190	220
C8 ³	29.5	19	17	19.5	22.5	29	63
C9 ³	90.5	111.5	152.5	191.5	235.5	303.5	378.5
C10 ³	8.75	13.5	10.75	13	15	20.75	53
B1 _{h9}	5	5	6	10	12	16	20
H1	15	18	24.5	35	43	59	79.5

3. C1~C10 are motor specific dimensions.

* AFR060M1 offers C3 ≤16 option.

* AFR075M1 offers C3 ≤24 option.

AFR series 2-stage, ratio 1 = 15 ~ 200



	AFR042	AFR060	AFR075	AFR100	AFR140	AFR180	AFR220
D1	50	68	85	120	165	215	250
D2	3.4	5.5	6.8	9	11	13	17
D3 _{j6}	13	16	22	32	40	55	75
D4 _{g6}	35	60	70	90	130	160	180
D5	22	45	60	80	75	95	115
D6	M4 X 0.7P	M5 X 0.8P	M8 X 1.25P	M12 X 1.75P	M16 X 2P	M20 X 2.5P	M20 X 2.5P
L1	42	62	76	105	142	180	220
L2	19.5	28.5	36	58	82	82	105
L3	6.5	20	20	30	30	30	33
L4	1	1.5	2	2	3	3	3
L5	16	25	32	40	63	70	90
L6	2	2	3	5	5	6	7
L7	4	6	7	10	12	15	20
L8	139	168.5	222.5	295.5	370.5	434	521
L9	42	60	90	115	142	180	220
L10	10	12.5	19	28	36	42	42
C1 ⁴	46	46	70	100	130	165	215
C2 ⁴	M4 X 0.7P	M4 X 0.7P	M5 X 0.8P	M6 X 1P	M8 X 1.25P	M10 X 1.5P	M12 X 1.75P
C3 ⁴	≤11	≤11 / ≤12	≤14 / ≤15.875 / ≤16	≤19 / ≤24	≤32	≤38	≤48
C4 ⁴	25	25	34	40	50	60	85
C5 ⁴ _{G6}	30	30	50	80	110	130	180
C6 ⁴	3.5	3.5	8	4	5	6	6
C7 ⁴	42	42	60	90	115	142	190
C8 ⁴	29.5	29.5	19	17	19.5	22.5	29
C9 ⁴	90.5	99.5	126.5	165	205	254.5	323.5

C10 ⁴	8.75	8.75	13.5	10.75	13	15	20.75
B1 _{h9}	5	5	6	10	12	16	20
H1	15	18	24.5	35	43	59	79.5

4. C1~C10 are motor specific dimensions.

* AFR060M1 offers C3 ≤12 option.

* AFR075M1 offers C3 ≤16 option.

* AFR075M2 offers C3 ≤15.875 option.

* AFR100M1 offers C3 ≤24 option.