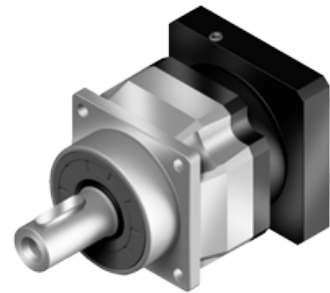


# AFX series

## Overview



- High Speed gearbox
- Special design for continuous (S1) or cyclic (S5) duty operation
- Stainless steel housing, aluminum black anodized motor adapter flange
- Stainless steel output shaft with or without key, or with spline (DIN5480)
- Helical gear design
- Nominal torques:
  - $T_{2N}$  : 14 Nm – 1.200 Nm
- Ratios
  - 1-stage : 3 / 4 / 5 / 6 / 7 / 8 / 9 / 10
  - 2-stage : 12 / 15 / 16 / 20 / 25 / 28 / 30 / 32 / 35 / 40 / 45 / 50 / 60 / 70 / 80 / 90 / 100
- Low backlash
  - 1-stage :  $\leq 1$  arcmin /  $\leq 3$  arcmin /  $\leq 5$  arcmin
  - 2-stage :  $\leq 3$  arcmin /  $\leq 5$  arcmin /  $\leq 7$  arcmin
- High efficiency
  - 1-stage :  $\geq 97\%$
  - 2-stage :  $\geq 94\%$
- Easy mount
- Low noise
- Compact structure
- Sizes available: AFX042 / AFX060 / AFX060A / AFX075 / AFX075A / AFX100 / AFX100A / AFX140 / AFX140A / AFX180

# Specifications

Model No.	Stage	Ratio <sup>A</sup>	AFX042 <sup>F</sup>	AFX060	AFX060A	AFX075	AFX075A	AFX100	AFX100A	AFX140	AFX140A	AFX180		
Nominal Output Torque $T_{2N}$	1	3	20	55	-	130	-	208	-	342	-	588		
		4	19	50	-	140	-	290	-	542	-	1,050		
		5	22	60	-	160	-	330	-	650	-	1,200		
		6	20	55	-	150	-	310	-	600	-	1,100		
		7	19	50	-	140	-	300	-	550	-	1,100		
		8	17	45	-	120	-	260	-	500	-	1,000		
		9	14	40	-	100	-	230	-	450	-	900		
		10	14	40	-	100	-	230	-	450	-	900		
		2	12	19	-	-	140	140	290	290	542	542	1,050	
			15	20	55	55	130	130	208	208	342	342	588	
	16		19	-	-	140	140	290	290	542	542	1,050		
	20		19	50	50	140	140	290	290	542	542	1,050		
	25		22	60	60	160	160	330	330	650	650	1,200		
	28		19	-	-	140	140	300	300	550	550	1,100		
	30		20	55	55	150	150	310	310	600	600	1,100		
	32		17	-	-	120	120	260	260	500	500	1,000		
	35		19	50	50	140	140	300	300	550	550	1,100		
	40		17	45	45	120	120	260	260	500	500	1,000		
	Emergency Stop Torque $T_{2Nst}^B$	Nm	1,2	3~100	3 times of Nominal Output Torque $T_{2N}$									
Nominal Input Speed	Nm	1,2	3~100	5,000	5,000	5,000	4,000	4,000	4,000	4,000	3,000	3,000	3,000	
Max. Input Speed	NM	1,2	3~100	10,000	10,000	10,000	8,000	8,000	8,000	8,000	6,000	6,000	6,000	
Micro Backlash P0	arcmin	1	3~10	-	-	-	≤1	-	≤1	-	≤1	-	≤1	
		2	12~100	-	-	-	-	-	≤3	≤3	≤3	≤3	≤3	
Reduced Backlash P1	arcmin	1	3~10	≤3	≤3	-	≤3	-	≤3	-	≤3	-	≤3	
		2	12~100	≤5	≤5	≤5	≤5	≤5	≤5	≤5	≤5	≤5	≤5	
Standard Backlash P2	arcmin	1	3~10	≤5	≤5	-	≤5	-	≤5	-	≤5	-	≤5	
		2	12~100	≤7	≤7	≤7	≤7	≤7	≤7	≤7	≤7	≤7	≤7	
Torsional Rigidity	Nm/arcmin	1,2	3~100	3	7	7	14	14	25	25	50	50	145	
Max. Radial Load $F_{2r}^C$	N	1,2	3~100	610	2,900	2,900	4,500	4,500	7,800	7,800	9,450	9,450	15,600	
Max. Axial Load $F_{2a}^C$	N	1,2	3~100	320	1,450	1,450	2,250	2,250	3,900	3,900	4,725	4,725	7,800	
Service Life <sup>D</sup>	hr	1,2	30,000											
		1	3~10	≥97%										
Efficiency	%	2	12~100	≥94%										
Weight	kg	1	3~10	0.6	1.7	-	3.5	-	7.4	-	15.8	-	32.7	
		2	12~100	0.8	2	1.5	4	4.1	9	11.3	19.1	22.5	37.6	

Operating Temperature	°C	1,2	3-100											-10 C~+90 C
Lubrication		1,2	12-100											Synthetic lubrication oils
Degree of Gearbox Protection		1,2	3-100											IP65
Mounting Position		1,2	3-100											all directions
Noise (n <sub>1</sub> =3000rpm, i=10, No load) <sup>f</sup>	dB(A)	1,2	3-100	≤56	≤58	≤60	≤60	≤63	≤63	≤65	≤65	≤67	≤67	

A. Ratio (  $i=N_{in} / N_{out}$  )

B. Max. acceleration torque  $T_{2B} = 60\%$  of  $T_{2Not}$

C. Applied to the output shaft center at 100 rpm

D. For continuous operation, the service life time is reduced

E. These values are measured by gearbox with ratio = 10 (1-stage) or ratio = 100 (2-stage) at 3,000 rpm no loading.

by lower ratio and / or higher RPM, the noise level could be 3 to 5 dB Higher.

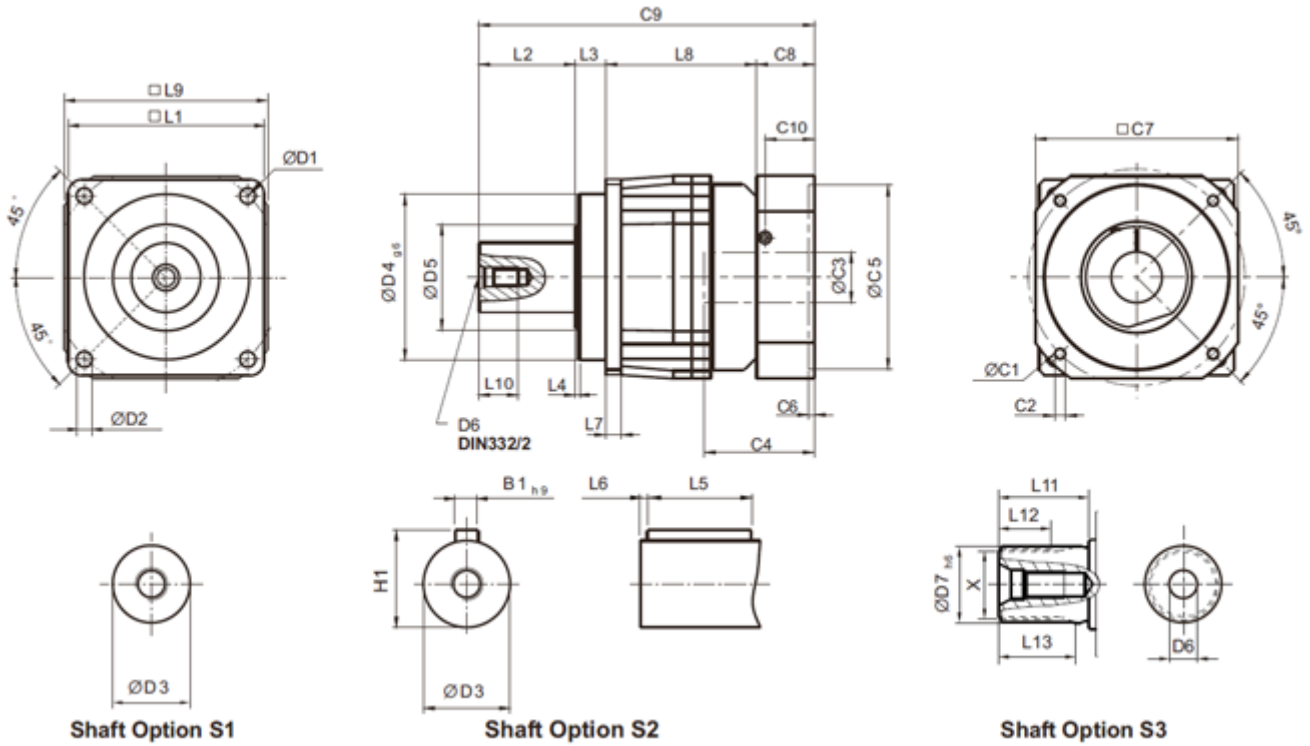
F. Continuous operation is not supported.

# Inertia

Model No.	stages	Ratio <sup>1</sup>	AFX042	AFX060	AFX060A	AFX075	AFX075A	AFX100	AFX100A	AFX140	AFX140A	AFX180	
Mass Moments of Inertia, J <sub>i</sub>	1	3	0.03	0.16	-	0.61	-	3.25	-	9.21	-	28.98	
		4	0.03	0.14	-	0.48	-	2.74	-	7.54	-	23.67	
		5	0.03	0.13	-	0.47	-	2.71	-	7.42	-	23.29	
		6	0.03	0.13	-	0.45	-	2.65	-	7.25	-	22.75	
		7	0.03	0.13	-	0.45	-	2.62	-	7.14	-	22.48	
		8	0.03	0.13	-	0.44	-	2.58	-	7.07	-	22.59	
		9	0.03	0.13	-	0.44	-	2.57	-	7.04	-	22.53	
		10	0.03	0.13	-	0.44	-	2.57	-	7.03	-	22.51	
	2	12	0.03	-	-	0.16	0.61	0.61	3.25	3.25	9.21	9.21	
		15	0.03	0.03	0.13	0.13	0.47	0.47	2.71	2.71	7.42	7.42	
		16	0.03	-	-	0.14	0.48	0.48	2.74	2.74	7.54	7.54	
		20	0.03	0.03	0.13	0.13	0.47	0.47	2.71	2.71	7.42	7.42	
		25	0.03	0.03	0.13	0.13	0.47	0.47	2.71	2.71	7.42	7.42	
		28	0.03	-	-	0.14	0.48	0.48	2.74	2.74	7.54	7.54	
		30	0.03	0.03	0.13	0.13	0.47	0.47	2.71	2.71	7.42	7.42	
		32	0.03	-	-	0.14	0.48	0.48	2.74	2.74	7.54	7.54	
		35	0.03	0.03	0.13	0.13	0.47	0.47	2.71	2.71	7.42	7.42	
		40	0.03	0.03	0.13	0.13	0.47	0.47	2.71	2.71	7.42	7.42	
		45	0.03	0.03	0.13	0.13	0.47	0.47	2.71	2.71	7.42	7.42	
		50	0.03	0.03	0.13	0.13	0.44	0.44	2.57	2.57	7.03	7.03	
60	0.03	0.03	0.13	0.13	0.44	0.44	2.57	2.57	7.03	7.03			
70	0.03	0.03	0.13	0.13	0.44	0.44	2.57	2.57	7.03	7.03			
80	0.03	0.03	0.13	0.13	0.44	0.44	2.57	2.57	7.03	7.03			
90	0.03	0.03	0.13	0.13	0.44	0.44	2.57	2.57	7.03	7.03			
100	0.03	0.03	0.13	0.13	0.44	0.44	2.57	2.57	7.03	7.03			

# Sizes

## AFX series 1- stage Ratio $i=3\sim 10$



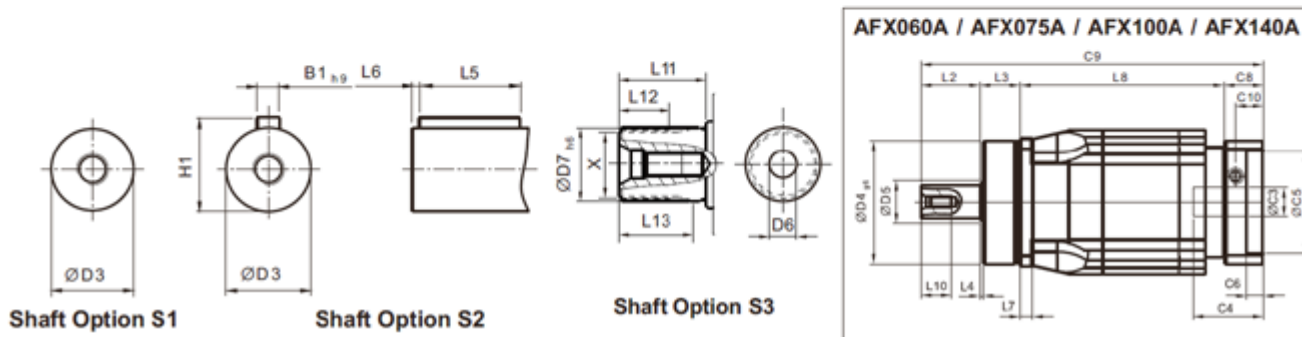
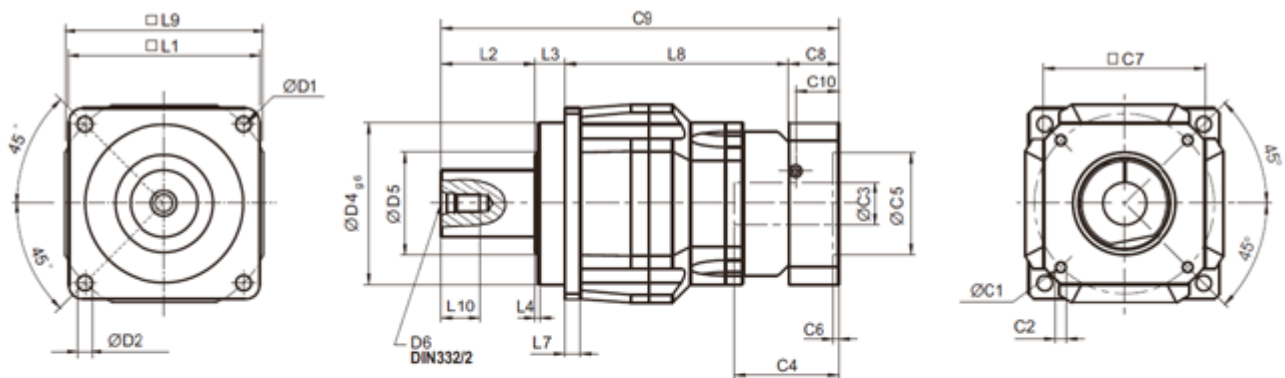
	AFX042	AFX060	AFX075	AFX100	AFX140	AFX180
D1	50	68	85	120	165	215
D2	3.4	5.5	6.8	9	11	13
D3	12 <sub>j6</sub>	16 <sub>h6</sub>	22 <sub>h6</sub>	32 <sub>h6</sub>	40 <sub>h6</sub>	55 <sub>h6</sub>
D4 g6	35	60	70	90	130	160
D5	22	21	30	40	75	95
D6	M4 x 0.7P	M5 x 0.8P	M8 x 1.25P	M12 x 1.75P	M16 x 2P	M20 x 2.5P
D7 h6	-	16	22	32	40	55
L1	42	62	76	105	142	180
L2	19.5	28.5	36.5	58	82	82
L3	6.5	20	19.5	30	30	30
L4	1	1.5	1.5	2	3	3
L5	14	25	32	40	63	70
L6	2	2	3	5	5	6
L7	4	6	7	10	12	15
L8	31	62	84	103.5	132	180.5
L9	42	70	90	115	142	180
L10	10	12.5	19	28	36	42
L11	-	26	26	26	40	41.5
L12	-	15	15	15	20	21.5
L13	-	21	22.5	23	33.5	33.5

C1 <sup>1</sup>	46	70	100	130	165	215
C2 <sup>1</sup>	M4 x 0.7P	M5 x 0.8P	M6 x 1P	M8 x 1.25P	M10 x 1.5P	M12 x 1.75P
C3 <sup>1</sup>	≤11 / ≤12 <sup>2</sup>	≤14 / ≤16 <sup>2</sup>	≤19 / ≤24	≤32	≤38	≤48
C4 <sup>1</sup>	25	34	40	50	60	85
C5 <sup>1</sup>	30	50	80	110	130	180
C6 <sup>1</sup>	3.5	8	4	5	6	6
C7 <sup>1</sup>	42	60	90	115	142	190
C8 <sup>1</sup>	29.5	19	17	19.5	22.5	29
C9 <sup>1</sup>	86.5	129.5	157	211	266.5	321.5
C10 <sup>1</sup>	8.75	13.5	10.75	13	15	20.75
B1 h9	4	5	6	10	12	16
H1	13.5	18	24.5	35	43	59
X DIN5480	-	W16 x 0.8 x 30 x 18 x 6m	W22 x 1.25 x 30 x 16 x 6m	W32 x 1.25 x 30 x 24 x 6m	W40 x 2 x 30 x 18 x 6m	W55 x 2 x 30 x 26 x 6m

1. C1~C10 are motor specific dimensions (metric std shown). Refer to [www.apexdyna.com](http://www.apexdyna.com) and Design Tool to view your specific motor mounting system.

2. AFX042 ratio 5, 10 offers C3 ≤ 12 option. AFX060 ratio 5, 10 offers C3 ≤ 16 option

### AFX series 2-stage Ratio i=12~100



Dimension	AFX042	AFX060	AFX060A	AFX075	AFX075A	AFX100	AFX100A	AFX140	AFX140A	AFX180
D1	50	68	85			120		165		215
D2	3.4	5.5	6.8			9		11		13

D3	12 <sub>j6</sub>	16 <sub>h6</sub>		22 <sub>h6</sub>		32 <sub>h6</sub>		40 <sub>h6</sub>		55 <sub>h6</sub>
D4 g6	35	60		70		90		130		160
D5	22	21		30		40		75		95
D6	M4 x 0.7P	M5 x 0.8P		M8 x 1.25P		M12 x 1.75P		M16 x 2P		M20 x 2.5P
D7 h6	-	16		22		32		40		55
L1	42	62		76		105		142		180
L2	19.5	28.5		36.5		58		82		82
L3	6.5	20		19.5		30		30		30
L4	1	1.5		1.5		2		3		3
L5	14	25		32		40		63		70
L6	2	2		3		5		5		6
L7	4	6		7		10		12		15
L8	58.5	73	99	117	132	145	164.5	188.5	203.5	236
L9	42	70		90		115		142		180
L10	10	12.5		19		28		36		42
L11	-	26		26		26		40		41.5
L12	-	15		15		15		20		21.5
L13	-	21		22.5		23		33.5		33.5
C1 <sup>1</sup>	46	46	70	70	100	100	130	130	165	165
C2 <sup>1</sup>	M4 x 0.7P	M4 x 0.7P	M5 x 0.8P	M5 x 0.8P	M6 x 1P	M6 x 1P	M8 x 1.25P	M8 x 1.25P	M10 x 1.5P	M10 x 1.5P
C3 <sup>1</sup>	≤11 / ≤12 <sup>2</sup>	≤11 / ≤12 <sup>2</sup>	≤14 / ≤16 <sup>2</sup>	≤14 / ≤15.875 / ≤19 / ≤24 ≤16		≤19 / ≤24	≤32	≤32	≤38	≤38
C4 <sup>1</sup>	25	25	34	34	40	40	50	50	60	85
C5 <sup>1</sup>	30	30	50	50	80	80	110	110	130	180
C6 <sup>1</sup>	3.5	3.5	8	8	4	4	5	5	6	6
C7 <sup>1</sup>	42	42	60	60	90	90	115	115	142	190
C8 <sup>1</sup>	29.5	29.5	19	19	17	17	19.5	19.5	22.5	29
C9 <sup>1</sup>	86.5	86.5	129.5	129.5	157	157	211	211	266.5	321.5
C10 <sup>1</sup>	8.75	8.75	13.5	13.5	10.75	10.75	13	13	15	20.75
B1 h9	4	5		6		10		12		16
H1	13.5	18		24.5		35		43		59
X DIN5480	-	W16 x 0.8 x 30 x 18 x 6m		W22 x 1.25 x 30 x 16 x 6m		W32 x 1.25 x 30 x 24 x 6m		W40 x 2 x 30 x 18 x 6m		W55 x 2 x 30 x 26 x 6m

3. C1~C10 are motor specific dimensions (metric std shown). Refer to [www.apexdyna.com](http://www.apexdyna.com) and Design Tool to view your specific motor mounting system.