

APC series

Overview



- Heavy Duty gearbox
- Black coated steel housing and output flange, aluminum motor adapter
- Steel output shaft, with Curvic Plate flange
- Helical gear technology
- Nominal Torques:
 - T_{2N} : 95 Nm – 13.875 Nm
- Ratios
 - 1-stage : 4 / 5.5
 - 2-stage : 16 / 20 / 22 / 27.5 / 28 / 38.5 / 40 / 55
 - 3-stage : 64 / 88 / 100 / 110 / 140 / 154 / 160 / 200 / 220 / 280 / 400
- Low Backlash
 - 1-stage : ≤ 1 arcmin
 - 2-stage : ≤ 2 arcmin
 - 3-stage : ≤ 2 arcmin
- High Efficiency
 - 1-stage : $\geq 97\%$
 - 2-stage : $\geq 94\%$
 - 3-stage : $\geq 92\%$
- Easy mount
- Low noise
- Compact structure
- Sizes available: APC090 / APC110 / APC140 / APC200 / APC255 / APC285 / APC355 / APC450

Specifications

Model No.		Stage	Ratio ¹	APC090	APC110	APC140	APC200	APC225	APC285	APC355	APC450	
Nominal Output Torque T _{2N}	Nm	1	4	205	460	790	1,700	2,580	4,875	-	-	
			5.5	200	370	645	1,430	2,175	4,060	-	-	
		2	16	255	470	800	1,730	2,625	4,955	-	-	
			20	255	470	805	1,735	2,630	4,965	-	-	
			22	200	375	650	1,445	2,200	4,100	6,995	13,810	
			27.5	200	375	655	1,445	2,200	4,105	7,000	13,825	
			28	250	470	805	1,735	2,635	4,970	-	-	
			38.5	200	375	655	1,450	2,200	4,110	7,010	13,845	
			40	95	225	650	1,610	2,640	4,980	-	-	
			55	130	315	655	1,450	2,205	4,110	7,020	13,855	
			64	260	470	805	1,740	2,640	4,985	-	-	
			88	200	380	655	1,450	2,205	4,115	7,025	13,865	
		100	260	470	805	1,745	2,645	4,990	-	-		
		110	200	380	655	1,450	2,205	4,115	7,025	13,870		
		140	260	470	810	1,745	2,645	4,990	-	-		
		3	154	200	380	655	1,450	2,205	4,120	7,030	13,875	
			160	2110	385	810	1,745	2,645	4,990	-	-	
			200	260	475	810	1,745	2,645	4,990	-	-	
			220	200	380	655	1,450	2,205	4,120	7,030	13,875	
			280	260	475	810	1,745	2,645	4,990	-	-	
400	95		225	650	1,610	2,645	4,995	-	-			
Emergency Stop Torque T _{2Not}	Nm	1,2,3	4~400								3 times T _{2N}	
Max. Acceleration Torque T _{2b}	Nm	1,2,3	4~400								1,5 Times T _{2N}	
No Load Running Torque ⁽²⁾	NM	1	4~5.5	1.5	2.5	7.1	14	22	28	-	-	
		2	16~55	0.6	1.1	3.7	8	12	18	17	26	
		3	64~400	0.35	0.7	1.6	4	4.5	6.5	6	12	
Backlash ⁽³⁾	arcmin	1	4~5.5				≤1					
		2,3	16~400				≤2					
Torsional Rigidity	Nm/arcmin	1,2,3	4~400	42	95	205	650	1,200	1,800	2,850	5,700	
Nominal Input Speed n _{1N}	rpm	1	4~5.5	3,600	3,600	3,000	2,700	2,400	2,100	-	-	
		2	16~55	4,600	4,600	4,000	3,700	3,400	3,100	2,500	2,000	
		3	64~400	5,000	5,000	4,600	4,000	3,700	3,400	3,100	2,500	
Max. Input Speed	rpm	1	4~5.5	6,000	6,000	5,000	4,500	4,000	3,500	-	-	
		2	16~55	7,000	7,000	6,000	5,500	5,000	4,500	4,000	3,500	
		3	64~400	7,000	7,000	7,000	6,000	5,500	5,000	4,500	4,000	
Max. Axial Load F _{2a} ⁽⁴⁾	N	1,2,3	4~400	2,220	4,070	8,530	17,000	26,900	39,200	101,500	143,700	
Max. Tilting Moment M _{2k} ⁽⁴⁾	Nm	1,2,3	4~400	280	480	1,310	3,530	5,920	9,230	29,100	63,300	
Service Life	hr	1,2,3	4~400	20,000								
Operating Temp.	°C	1,2,3	4~400	-10°C < +90° C								
Degree of Gearbox Protection		1,2,3	4~400	IP65								
Lubrication		1,2,3	4~400	Synthetic lubrication grease								
Mounting Position		1,2,3	4~400	All directions								
Running Noise ⁽²⁾	dB(A)	1	4~5.5	≤59	≤64	≤66	≤66	≤68	≤68	-	-	
		2	16~55	≤60	≤62	≤64	≤66	≤67	≤67	≤68	≤70	
		3	64~400	≤60	≤62	≤64	≤66	≤66	≤67	≤67	≤68	
Efficiency	%	1	4~5.5	≥97%								
		2	16~55	≥94%								
		3	64~400	≥92%								

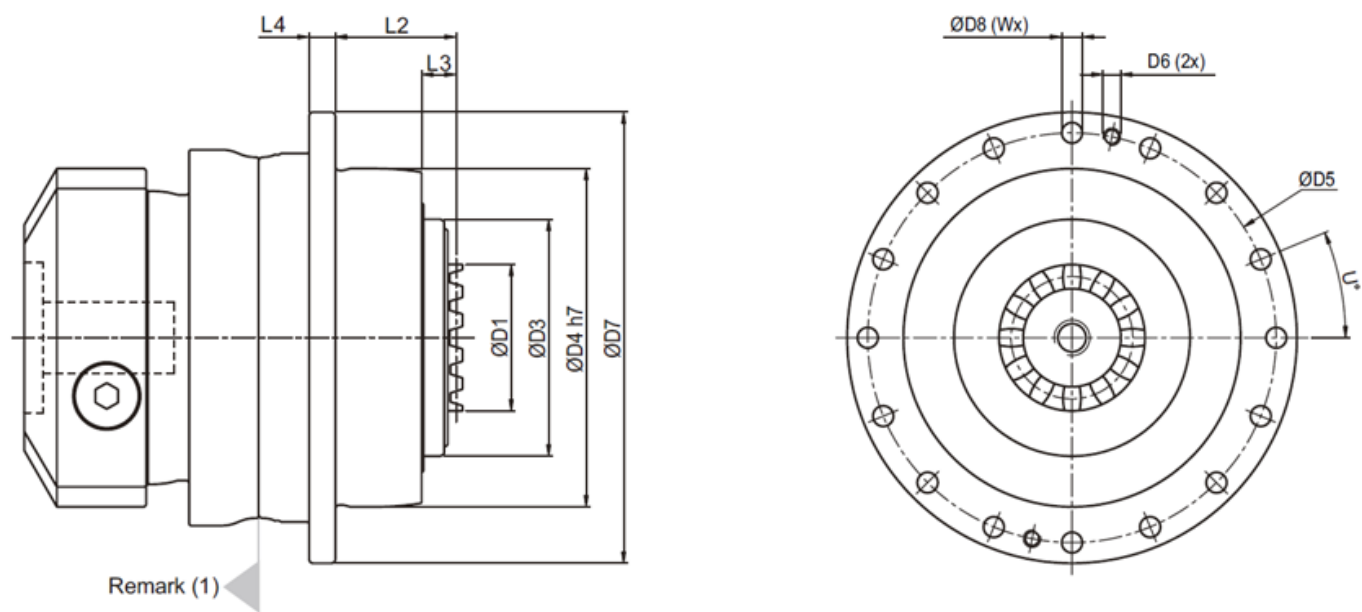
- (1) Ratio ($i = N_{in} / N_{out}$)
- (2) These values are measured by gearbox with ratio 5.5 (1-stage), ratio 55 (2-stage) or 220 (3-stage) at 3,000 rpm no loading.
- (3) Backlash is measured at 2% of Nominal Output Torque T_{2N}
- (4) Applied to the output shaft center at 100 rpm.
- (5) Continuous operation is not recommended.

Inertia

Model No.	APC090			APC110			APC140			APC200			APC255			APC285			APC355			APC450		
Ø ^(A) Stage	1	2	3	1	2	3	1	2	3	1	2	3	1	2	3	1	2	3	2	3	2	3		
11	-	-	0.16																					
14	0.42	0.21	0.19	-	-	0.21	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
19	0.66	0.6	-	1.84	0.66	0.6	-	-	0.66	-	-	-	--	-	-	-	-	-	-	-	-	-		
24	3.94	-	-	4.11	3.94	-	4.61	4.11	3.94	-	-	4.11	-	-	-	-	-	-	-	-	-	-		
28	-	-	-	5.48	-	-	6.14	5.48	-	-	-	5.48	-	-	6.14	-	-	-	-	-	-	-		
32 kg. cm ²	-	-	-	7.36	-	-	8.17	7.36	-	-	8.17	7.36	-	-	8.17	-	-	-	-	-	-	-		
35	-	-	-	14.04	-	-	15.54	14.04	-	17.75	15.54	14.04	-	17.75	15.54	-	-	17.75	-	-	-	-		
38	-	-	-	16.71	-	-	18.19	16.71	-	20.17	18.19	16.71	-	20.17	18.19	-	23.66	20.17	-	20.17	-	23.66		
42	-	-	-	-	-	-	23.2	-	-	25.4	23.2	-	28.88	25.4	-	-	28.88	25.4	28.79	25.4	-	28.95		
48	-	-	-	-	-	-	52.42	-	-	55.18	52.42	-	58.64	55.18	-	69.78	58.64	55.18	92.76	55.18	106.06	58.64		
55	-	-	-	-	-	-	-	-	-	-	-	-	92.48	-	-	104.22	92.48	-	105.41	-	118.67	-		
60	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	127.69	-	-	-	-	127.37	-		

(A) Ø = Input shaft diameter.

Sizes



	APC090	APC110	APC140	APC200	APC255	APC285	APC355	APC450
D1	36	46	60	80	90	120	120	132
D3	63	80	100	160	180	200	250	315
D4 h7	90	110	140	200	255	285	355	450
D5	109	135	168	233	280	310	385	490
D6	-	-	-	-	M12	M12	M16	M16
D7	120	147	180	249.5	302	332	415	530
D8	5.5	5.5	6.6	9	13.5	13.5	17.5	22
L2	32.5	31.5	40.5	52.5	68.5	77.5	82.5	87.5
L3	9.5	9.5	10	11	16	19	22.5	22.5
L4	7	8	10	12	18	20	45	60
U in degree	22.5	22.5	15	15	11.25	11.25	15	15
W	16	16	24	24	32	32	24	24

(1) Dimensions are related to motor interface. Please contact APEX for details.